

Raddec-Triskem International Technical Workshop, 18th April 2024





#### Overview

#### **New Resins**

- TK-ELScint: TK-SrScint and TK-TcScint
- TK102
- TK221
- TK225

#### Under development

- Ra separation
- Extractive membranes gross alpha discs
- Cs resins
- « Industrial » resins

#### Other projects



### TrisKem International

United Kingdom

Ireland
Éire

London

Nederland
Netherlands
België
Deutschland
Germany
Belgium
Paris

Ceská re
Czech Re
Czech Re
Willano
Hrvatska
Alaira

Marseille

Portugal
Lisboa
Spain

España
Spain

- Based in Rennes (France)
- Independent company since 02/07
  - Formerly part of Eichrom Europe
  - ISO 9001 since 2007
- Main products: extraction chromatographic resins
- Staff: 22
- R&D, QC and TechSupport group:
  - 5 RadChem PhD, 3 Technicians
- R&D: Development of new resins, techniques and applications
- Products used in several domains



Environment and Bioassay

Geochemistry and Metals Separation





#### **TK-EIScint Resins**



Technology developed by the University of Barcelona (García, Tarancón, Bagán, Gimenez)

« TK-ElScint » product line

TK-TcSCint for measurement of Tc-99 but also Cl-36, I-129... => last presentation today by Ines Llopart

The next resin commercially available coming TK-SrScint for Sr-90 => presentation during the LSC meeting and more to be presented by Alex Tarancon during this workshop



#### TK102 Resin

- Modified version of SR Resin
  - Same crown-ether
  - Solvent, inert support and ratios => different
  - Solvent is a fluorinated alcohol
- Distribution coefficient Kd ~50% higher (Pb, Sr, Ba)
- Higher capacity (Pb and Sr)
- SR resin separation procedure can be transposed on TK102
- Specific separating methods under development



#### TK102 Resin – Kd values

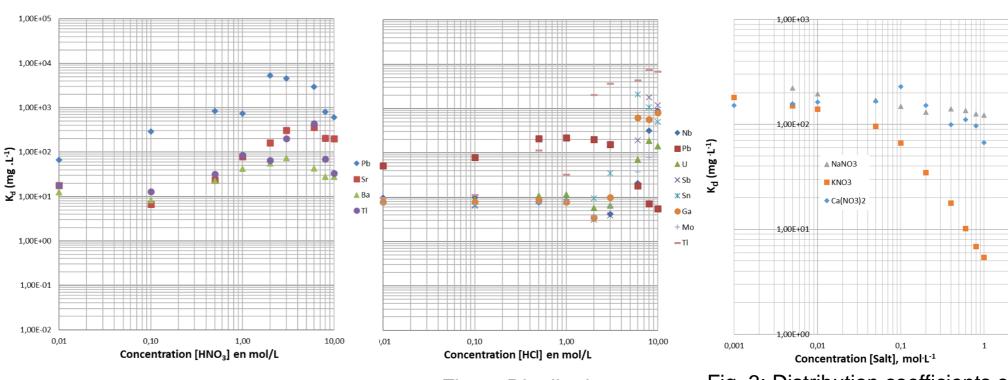


Fig. 1: Distribution coefficients of selected elements on TK102
Resin in HNO<sub>3</sub>
► Sr, Ba, Pb and TI show high D<sub>W</sub> in HNO<sub>3</sub>

Fig. 2: Distribution coefficients of selected elements on TK102 Resin in HCI

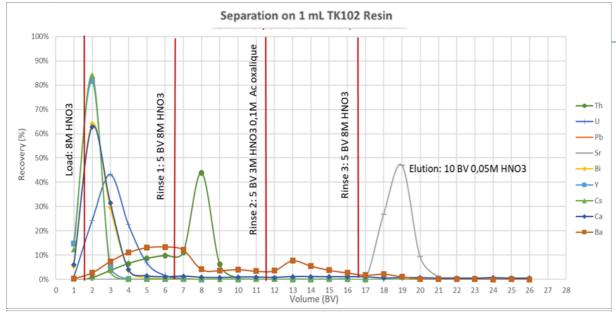
▶ Pb, Tl, Sn, Sb, Ga show hight D<sub>W</sub> in HCl

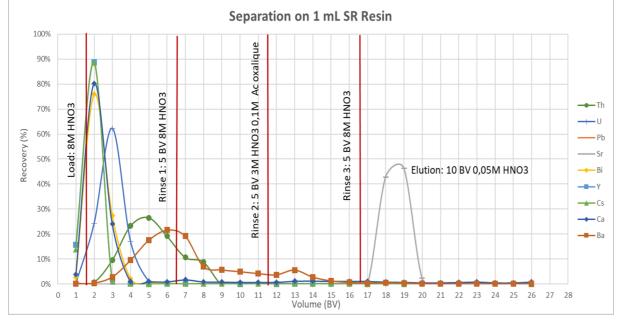
Fig. 3: Distribution coefficients of Sr on TK102 Resin in 3 M HNO<sub>3</sub> in the presence of different salts

- ► D<sub>w</sub> Sr decreases with KNO<sub>3</sub> starting at 0,05 M,
- ► no effect of NaNO<sub>3</sub> and 6 Ca(NO<sub>3</sub>)<sub>2</sub> up to 1 M.



### TK102 Resin – Sr separation



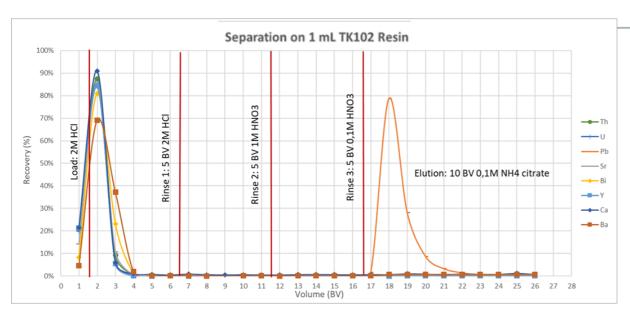


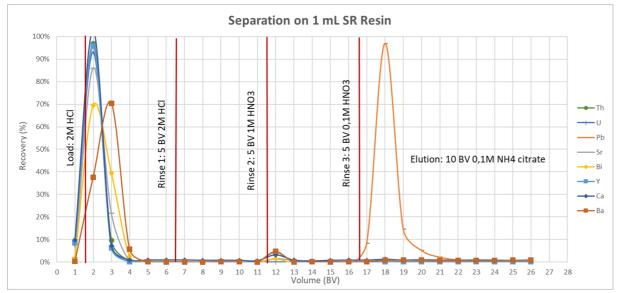
Sr elution study in 8M HNO<sub>3</sub> load medium

Resins TK102 and SR similar for the separation of elements Th/U/Pb/Sr/Ca/Bi/Y/Ca/Ba



### TK102 Resin – Pb separation





Pb elution study with 2M HCl loading medium

Resins TK102 and SR similar for the separation of elements Th/U/Pb/Sr/Ca/Bi/Y/Ca/Ba



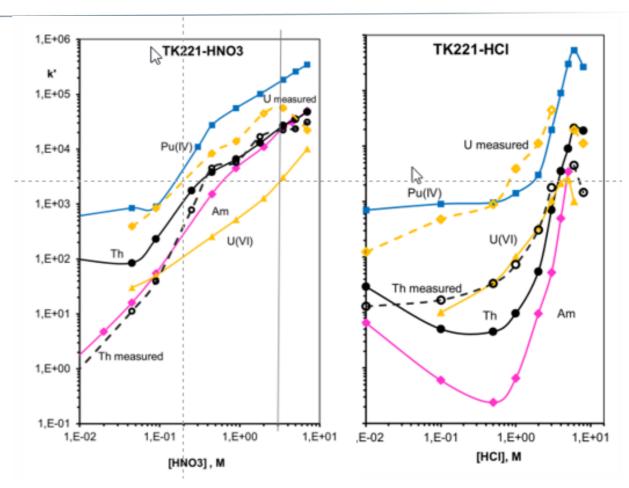
#### TK221 Resin

(Papp, I., Vajda, N. & Happel, S.. *J Radioanal Nucl Chem* **331**, 3835–3846 (2022). https://doi.org/10.1007/s10967-022-08389-9)

Resin based on a mixture of diglycolamide and phosphine oxide + traces long chained alcohol on inert support

Main applications in radpharm

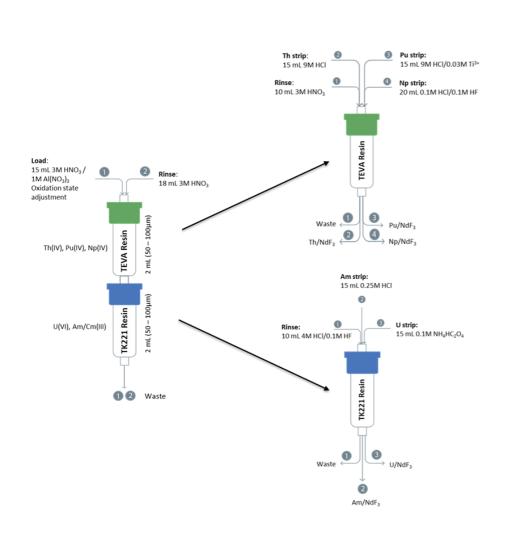
Applications for the separation of actinides





#### TK221 Resin

(Papp, I., Vajda, N. & Happel, S.. *J Radioanal Nucl Chem* **331**, 3835–3846 (2022). https://doi.org/10.1007/s10967-022-08389-9)



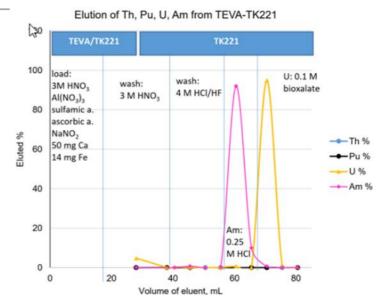


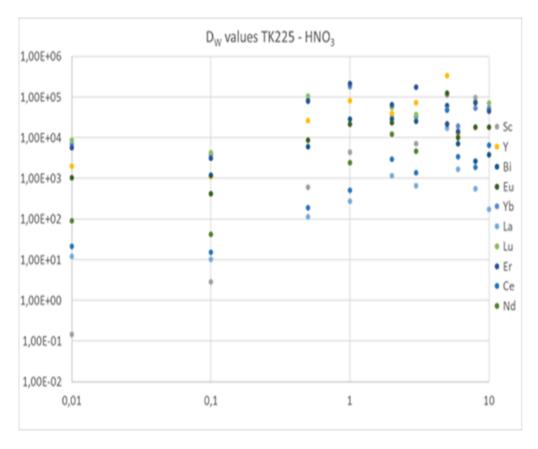
Table 3 Recovery of actinide tracers from spiked water samples

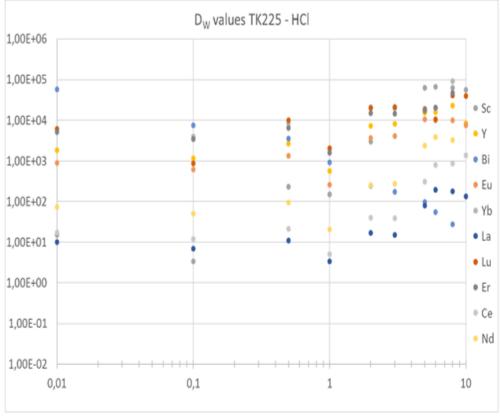
	Actinides determiantion	
	Without Np separation Yield %	With Np separation Yield %
TAP water		
<sup>230</sup> Th	90±8	$86 \pm 7$
<sup>239</sup> Pu	$108 \pm 7$	$95 \pm 7$
<sup>237</sup> Np	_	$91 \pm 9$
<sup>241</sup> Am	103±7	$97 \pm 6$
<sup>233</sup> U	$103 \pm 7$	$70 \pm 7$
SEA water		
<sup>230</sup> Th	71 ±7	61±6
<sup>239</sup> Pu	91±7	$87 \pm 6$
<sup>237</sup> Np	_	$93 \pm 8$
<sup>241</sup> Am	89±7	$92 \pm 6$
<sup>233</sup> U	88±7	59±6



#### TK225 Resin

- TO-DGA plus ionic liquid
- Very high retention of lanthanides at medium to high acid
- Especially heavy lanthanides also very well retained at low acid concentrations
- Main application: Removal of radiolanthanides from effluents







### Impregnated TLC – DGA Sheets

#### TO-DGA (normal DGA) and TEH-DGA (branched DGA) impregnated TLC paper

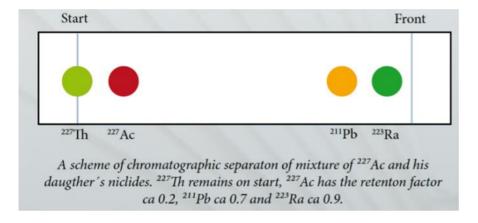
Developed at CVUT (Kozempel et al.)

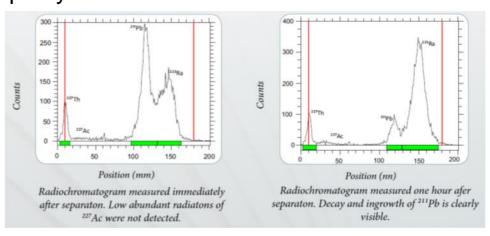
QC of radionuclides and generator eluents

(p.ex. Ra-223, Ac-225/Bi-213, Pb-212, Ge-68/Ga-68 ...)



TLC scanner or radiometer/LSC or HPGe after cutting
 Run under acidic conditions => radionuclidic purity





More types of sheets under development (selectivities, geometry, support)

• 2D TLC for radionuclide screening?



### Impregnated TLC – CU Sheets

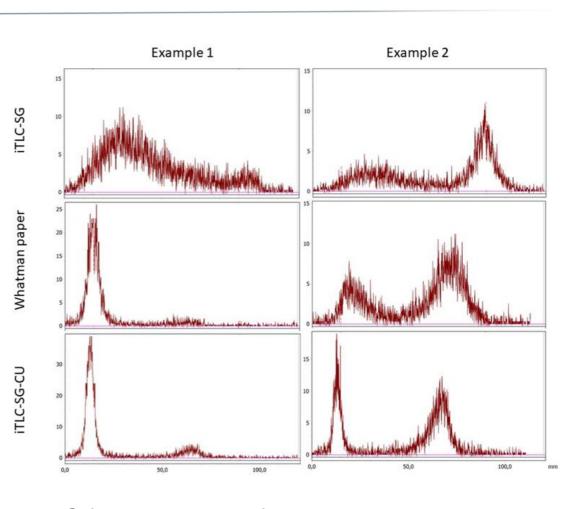
Poster presented at Terachem 2022 (Svedjehed et al.)

QC of Cu radiolabeled peptides (labeled vs free Cu)

- Shown: [61Cu]Cu-NOTA-octreotide Spotting/run on three different papers after labeling:
  - Whatman and iTLC without modification and
  - CU extractant impregnated iTLC paper.

Both iTLC paper (impregnated/non-impregnated) developed in less than 10min, Whatman took 25 – 30 min.

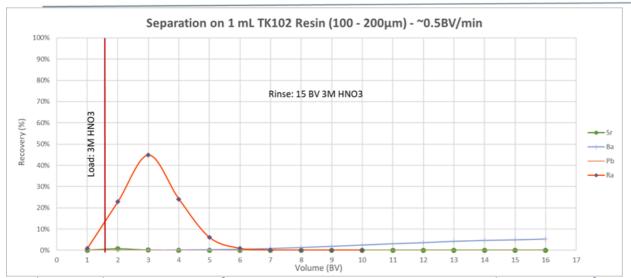
CU extractant impregnated iTLC paper showed superior resolution



Other systems under development/testing (TK101, ZR,...)



# Under development Ra purification/recycling



Elution study - Ra separation from Ba on TK102 Resin in 3M  $\rm HNO_3$  - Ra data courtesy of

Work on crown-ether based resin for Ra ongoing

Aim: Ra retention from acidic/high NO<sub>3</sub>-matrices, high capacity

Ra initial purification and recycling after irradiation specific methods depending on impurities present

- => Ideal case: only remove impurities, leave Ra in solution
- TK221 (or DGA) => other alpha emitters et al.
- TK102 for Ba, Pb and Sr removal from 3M HNO<sub>3</sub> (Low organics bleeding (hydrophobic solvent)

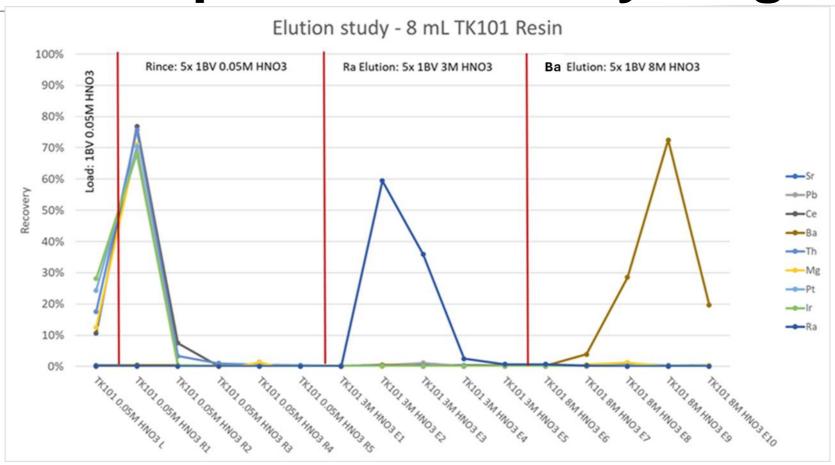


# Under development Ra purification/recycling

- In case Ra needs to be purified on-column (e.g. dissolved Ra needles) =>
   Use of TK101 for Ra retention / purification
  - Test against Chelex, CEX, TK100
- TK101 => similar to TK100 but ionic liquid replaces HDEHP
  - Both based on same crownether as SR Resin
  - TK100 developed for Sr and Pb uptake also between pH ~2 and 7 (DGT)
    - $\Rightarrow$  Wagner et al. TK100 discs
    - ⇒ Retains wide range of elements
  - Replacing HDEHP by ionic liquid (=> TK101 Resin) allows for retention of Pb, Sr, Ba,
     Ra,... from pH ~2 7 without extensive extraction of other elements



# Under development Ra purification/recycling



- Good Ra separation when loading from dilute HNO<sub>3</sub>/HCl
- When eluting Ra in 3M HNO<sub>3</sub>, Ba, Pb,
   Sr remain retained
- No retention of U, Th, Pt, Ir,...
- Ra eluted in 3M HNO $_3$
- Tl and Ba eluted in 8M HNO<sub>3</sub>

# Under development Membranes /Gross alpha discs

On-going work: development of impregnated membrane filters

First filters under beta testing:

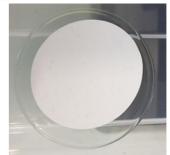
- TK100 (DGT of Sr, Pb, Zn, LN in soil samples)
- TK201 (determination of Tc-99 in aqueous samples)
- 25mm and 47mm

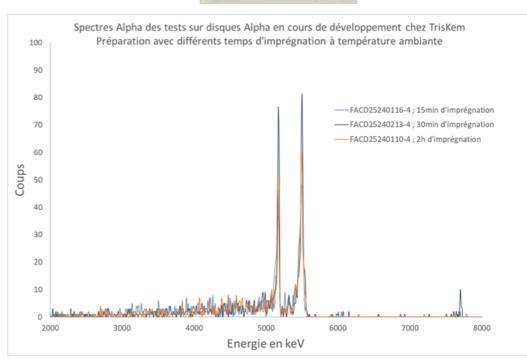
Currently under testing, membrane filter for gross alpha measurement

pH 2, 10mL/min, typically 100mL samples

High retention of actinides

Peak resolution/spectrum still to be improved





Alpha sprectrum, Am-241 & Pu-239, ~50mBq each



# Under development Cs Resins

Calixarene based => presentation by Illarion Dovhyi after morning break



# Production of « industrial » extraction chromatographic resins

#### Requests from hydrometallurgy area

 Possible applications in decontamination and valorisation of effuents or decontaminent (e.g. acid)

#### Different resins

# Bigger particle size support and higher amount of resins requested

- ~400 600µm
- Challenge: supply of extractant and inert support
  - Extractants: sufficient quality, low costs, high quantities

Increase of production capacity for these resins



## Other on-going Projects

- ➤ Impregnated membrane filters
  - > Replacement of Nucfilm U discs
  - > Passive sampling
- >Impregnated PSm resins
- Range of 'Test sticks'
  - Suitable impregnated support
  - JCU => rapide isotope ratio analysis by MS (metallomics)
  - Uni Southampton/NPL
    - Ideally multiple layers of resins for multi RN screening
    - LSC measurement
    - Scintillating supports for non-LSC options
    - Decommissioning/screening

- Separation of DTM
  - SE Resin
  - Zr-93, Fe, Mo, Nb,...
- Fate' of RN in the environment
  - Separation methods
  - Mainly longer lived RN (=> therapy)
    - Ac-225/7, Lu-177(m), radioiodine,...
  - Quantification
- In-field preconcentration
  - Impregnated membranes
  - Cartridges

#### **Microfluidics**

Other 'geometries' &

'Non-resin' separation materials 20

### Thank you for your attention!









